SAFETY DATA SHEET



1. Identification

Product identifier GREFCON 85; GREFCON 85 W/F

Other means of identification

Brand Code 5671, 5675

Recommended use For Industrial Use Only

Recommended restrictionsUsers should be informed of the potential presence of respirable dust and respirable crystalline

silica as well as their potential hazards. Appropriate training in the proper use and handling of this

Category 1A

material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township, Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

EMERGENCY #

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Carcinogenicity

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Wear protective gloves/protective clothing/eye protection/face protection.

Response If exposed or concerned: Get medical advice/attention.

Storage Store in a manner to minimize airborne dust.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information Users should be informed of the potential presence of respirable dust and respirable crystalline

silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	60 - 80
Amorphous Silica	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	2.5 - 10

Material name: GREFCON 85; GREFCON 85 W/F 5671, 5675 Version #: 02 Revision date: 05-01-2018 Issue date: 07-29-2015

Chemical name	Common name and synonyms	CAS number	%
Cement, Alumina, Chemicals		65997-16-2	2.5 - 10
Fumes, Silica		69012-64-2	2.5 - 10
Kyanite		1302-76-7	2.5 - 10
Mullite		1302-93-8	2.5 - 10
Diiron Trioxide		1309-37-1	1 - 2.5
Titanium Dioxide		13463-67-7	1 - 2.5
Cristobalite		14464-46-1	0.1 - 1
Quartz (SiO2)		14808-60-7	0.1 - 1
Other components below reportable	e levels		0.1 - 1

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Wash off with soap and water. Get medical attention if irritation develops and persists. Skin contact Eye contact Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur. Dusts may irritate the respiratory tract, skin and eyes. Most important

symptoms/effects, acute and delayed

Indication of immediate

treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. medical attention and special

General information IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from

the chemical

Special protective equipment and precautions for firefighters Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not breathe dust. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Store in original tightly closed container. Avoid dust formation. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS	PEL	5 mg/m3	Respirable fraction.
1344-28-1)			
		15 mg/m3	Total dust.
Cristobalite (CAS 14464-46-1)	PEL	0.05 mg/m3	
Diiron Trioxide (CAS	PEL	10 mg/m3	Fume.
1309-37-1)			
Quartz (SiO2) (CAS	PEL	0.05 mg/m3	
14808-60-7) Titanium Dioxide (CAS	PEL	15 mg/m3	Total dust.
13463-67-7)	1 22	ro mg/mo	rotal adot.
JS. OSHA Table Z-3 (29 CFR 1910.1	000)		
Components	Туре	Value	Form
Aluminium Oxide Non-Fibrous) (CAS	TWA	5 mg/m3	Respirable fraction
1344-28-1)			
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
	T14/4	15 mppcf	Respirable fraction
Amorphous Silica (CAS '631-86-9)	TWA	0.8 mg/m3	
001-00-9)		20 mppcf	
Cristobalite (CAS	TWA	0.05 mg/m3	Respirable.
4464-46-1)		_	
		1.2 mppcf	Respirable.
Diiron Trioxide (CAS 309-37-1)	TWA	5 mg/m3	Respirable fraction
1309-37-1)		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction
Fumes, Silica (CAS	TWA	0.8 mg/m3	·
39012-64-2)			
2 1 . (0:00) (0.10	T14/4	20 mppcf	D
Quartz (SiO2) (CAS I4808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Γitanium Dioxide (CAS	TWA	5 mg/m3	Respirable fraction
13463-67-7)		45 4 0	T. (.) 1 . (
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction
US. ACGIH Threshold Limit Values	Typo	Value	Form
Components	Туре	Value	FUIIII
Aluminium Oxide Non-Fibrous) (CAS	TWA	1 mg/m3	Respirable fraction
1344-28-1)	T\ \ /^	0.005	Doonirable freetier
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction
Diiron Trioxide (CAS	TWA	5 mg/m3	Respirable fraction
1309-37-1)		-	•
(CAS 1302-76-7)	TWA	1 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.

US. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to Che	emical Hazards		
Components	Туре	Value	Form
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Fumes, Silica (CAS 69012-64-2)	TWA	6 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable)

and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Use of an impervious apron is recommended.

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.









General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid. Powder. **Form** Color Not available. Odor Not available. **Odor threshold** Not available. Not available. Not available. Melting point/freezing point Initial boiling point and boiling Not available. range

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

(%)

Flammability limit - upper

Flammability limit - lower

(%)

Not available.

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Explosive limit - upper (%)Not available.Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoidContact with incompatible materials.

Incompatible materials Acids. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact Dust or powder may irritate the skin.

Eye contact Dust may irritate the eyes.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Amorphous Silica (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

Cristobalite (CAS 14464-46-1) 1 Carcinogenic to humans.

Diiron Trioxide (CAS 1309-37-1)

3 Not classifiable as to carcinogenicity to humans.

Fumes, Silica (CAS 69012-64-2)

3 Not classifiable as to carcinogenicity to humans.

Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.

Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Cristobalite (CAS 14464-46-1) Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

Quartz (SiO2) (CAS 14808-60-7) Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Developmental effects

 Quartz (SiO2)
 0

 Developmental effects - EU category
 0

 Quartz (SiO2)
 0

 Embryotoxicity
 0

 Quartz (SiO2)
 0

 Reproductivity
 0

 Quartz (SiO2)
 0

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsThis product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging

Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

No

Hazard categories Immediate Hazard - No

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Aluminium Oxide (Non-Fibrous)	1344-28-1	60 - 80	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988 Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Cristobalite (CAS 14464-46-1) Quartz (SiO2) (CAS 14808-60-7) Titanium Dioxide (CAS 13463-67-7)

Material name: GREFCON 85; GREFCON 85 W/F

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No

Korea Existing Chemicals List (ECL) Yes
New Zealand Inventory Yes

Philippines Philippine Inventory of Chemicals and Chemical Substances No

(PICCS)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory No

16. Other information, including date of preparation or last revision

 Issue date
 07-29-2015

 Revision date
 05-01-2018

Version # 02

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

Material name: GREFCON 85; GREFCON 85 W/F

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^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).